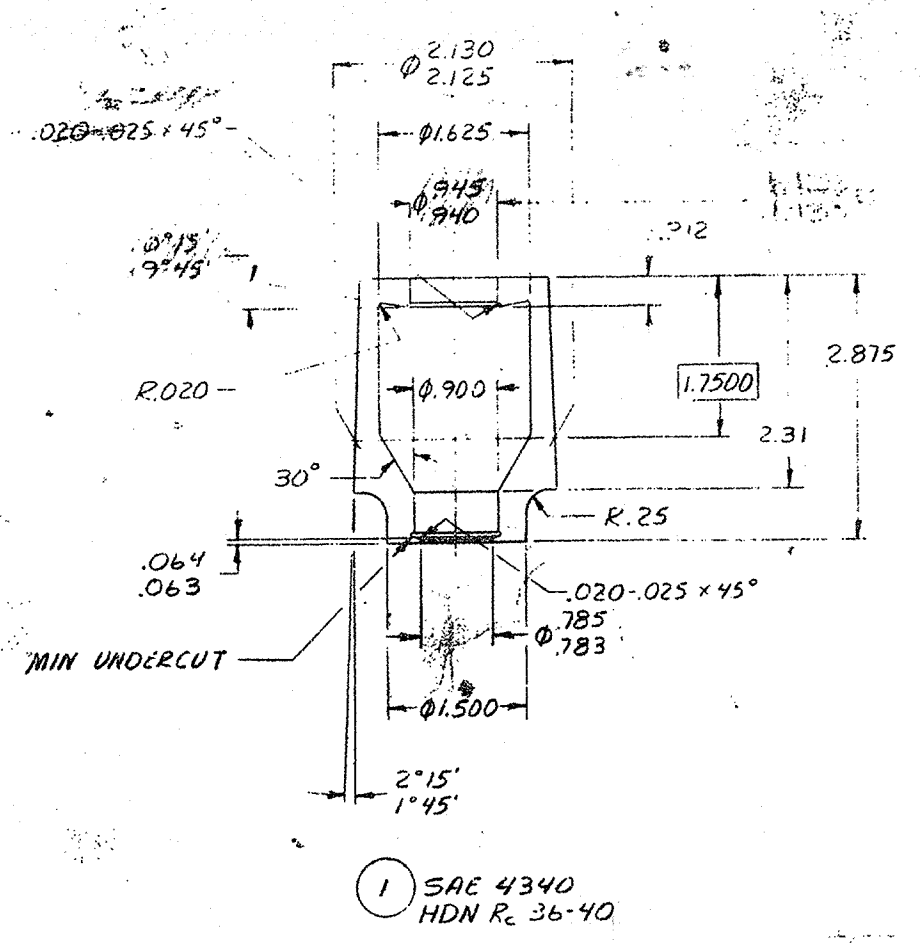
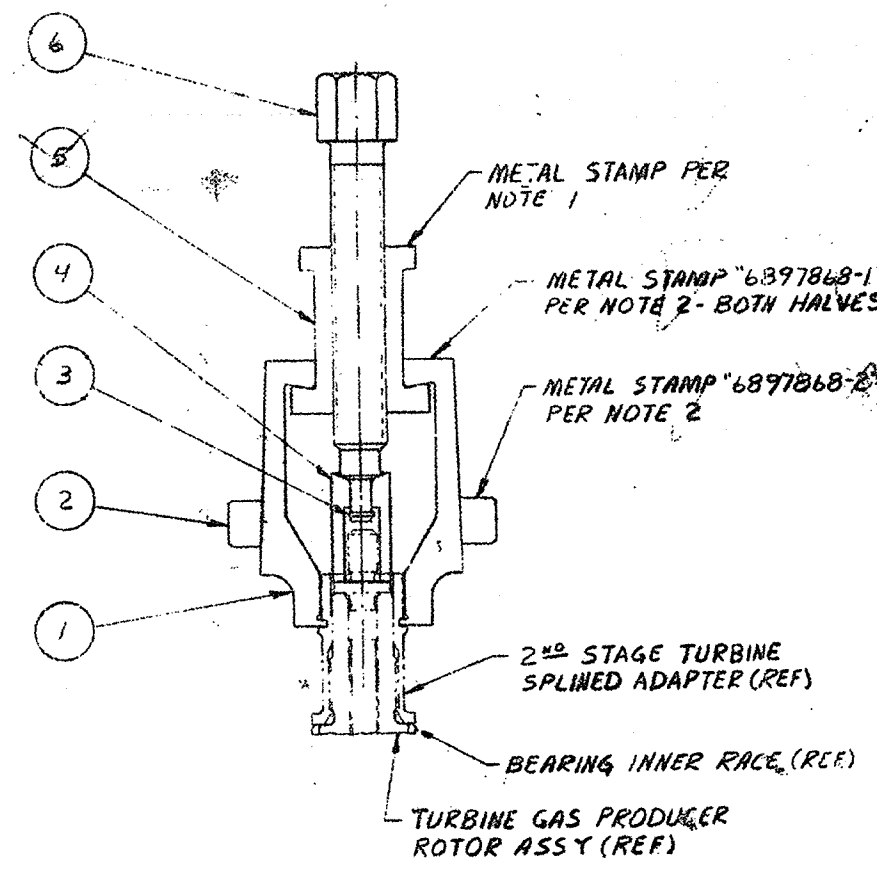
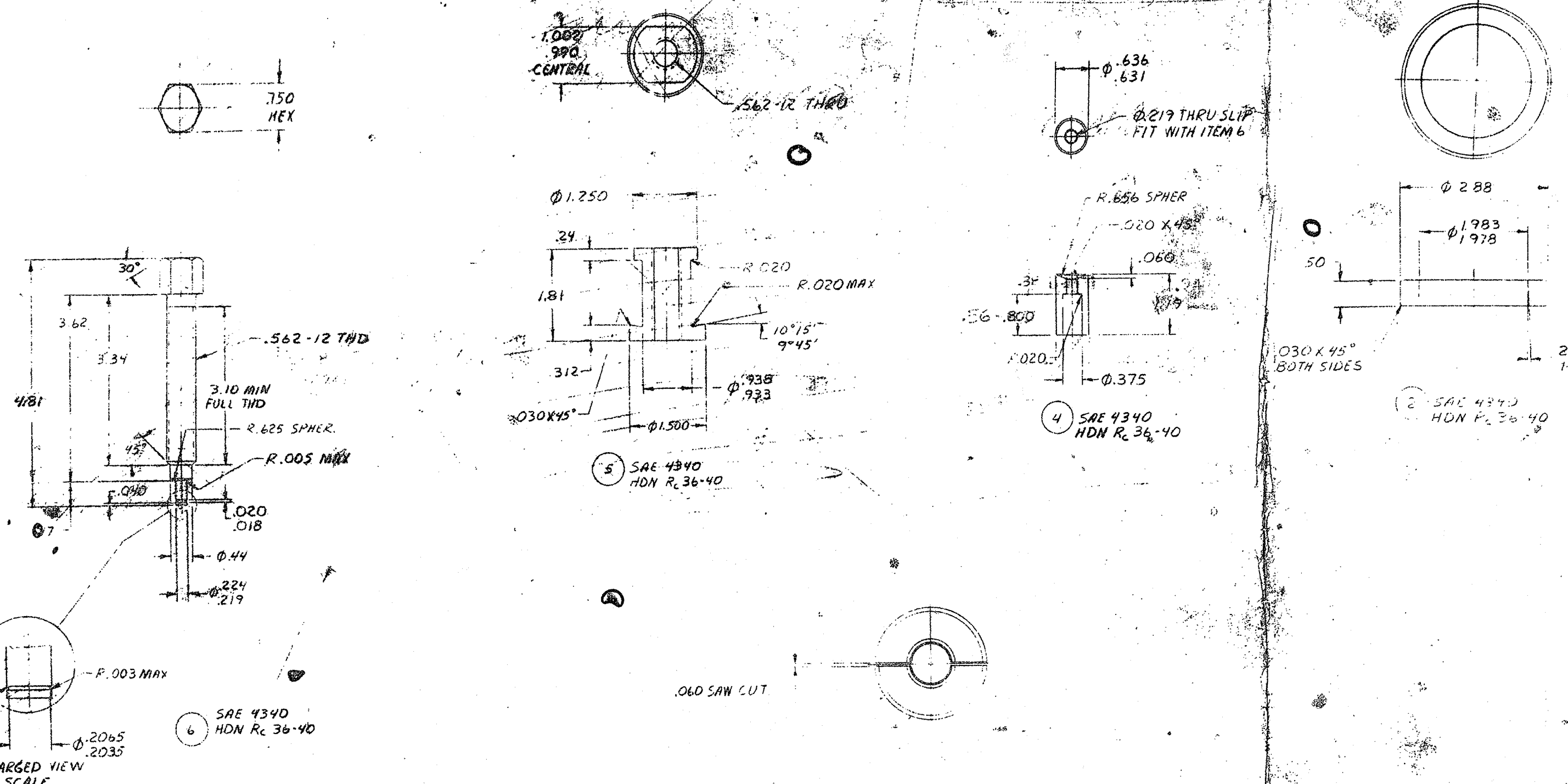


REVISIONS		DATE	APPROVED
1			
2			
3			
4			
5			
6			



6	1	SCREW			STEEL
5	1	BUSHING			STEEL
4	1	PLUG			STEEL
3	1	RING RETAINING	79136	5100-21	WALDES
2	1	RING			STEEL
1	1	CLAM SHELL			STEEL
MATERIAL OR NOTES					

FILE COPY

1. LOCATION SHOWN BY DIMENSIONS AND FIGURES THE FOLLOWING: ALL DIMENSIONS FOLLOWED BY THE NUMBER AND LAST CHANGE LETTER IN PARENTHESIS OR TRADEMARK.
2. MARK AS SPECIFIED WITH 1/8-316 HIGH FIGURES AS SHOWN ON ITEMS 1 AND 2.
3. BLACK OXIDE PER AMS 2485 ITEMS 1, 2, 4, 5 AND 6.

REDUCED PRINT

GEOMETRIC CHARACTERS	
FLATNESS	1. SURFACES
STRAIGHTNESS	2. EDGES
ROUNDNESS	3. RADIUS
CIRCULARITY	4. CIRCULARITY
PROFILE OF A LINE	5. PROFILE OF A LINE
PROFILE OF A SURFACE	6. PROFILE OF A SURFACE
ANGULARITY	7. ANGULARITY
PERPENDICULARITY	8. PERPENDICULARITY
PARALLELISM	9. PARALLELISM
CIRCULAR RUNOUT	10. CIRCULAR RUNOUT
PROFILE RUNOUT	11. PROFILE RUNOUT

BREAK SHARP EDGES .020 UDS

UNLESS OTHERWISE SPECIFIED TOL. ON ANGLES ± .1° TOL. ON 3 PLACE DECIMALS ± .010 TOL. ON 2 PLACE DECIMALS ± .02	APPROVALS DRAWN: 12.1.1968 CHECKED: 12.1.1968 DATE: 12.1.1968	TITLE PULLER-SPLINED ADAPTER, GASIFIER TURBINE
SEE ITEM SEE ITEM	GENERAL SPECIFICATIONS SPEC. SUMMARY	MODEL: 250 SAE 4340 SIZE: 1/2" x 1/2" x 1/2"
DATE: 12.1.1968	DATE: 12.1.1968	DATE: 12.1.1968

SAE 4340
AMS 2485
LOCAL SPEC. (REF)

6897868

B

A

REF-